

Work Order ID 64862

December 20, 2010 9:30:58 AM



Page 1

Item ID: D3807-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Gasket

Start Date: 12/20/10 Start Qty: 6.00



Cust Item ID:

Required Date: 12/23/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 10/12/20 Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3807	Rev A								
100		0.00							
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3807 Dwg Rev: <u>A</u> Prog Rev: <u>A</u>								
	2-Deburr if necessary								
110		0.00							
QC	Memo	0.00							
Quality Control									

B10-12-20

(6)

B10-12-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Page 2

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Stop



Item Name: Gasket

Start Date: 12/20/10 Start Qty: 6.00



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Required Date: 12/23/10 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

S 10/12/21

Memo

0.00

(x6)

130



Packaging

Packaging

Identify as per dwg & Stock Location: FI-1541116 0.00

Memo

0.00

P 10/12/21 (6)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release 0.00

Memo

0.00

10/12/21

MF

10-12-21

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Picklist Print

December 20, 2010 9:30:58 AM

Page 1

Work Order ID: 64862

Parent Item: D3807-5

Parent Item Name: Gasket



Start Date: 12/20/10

Required Date: 12/23/10

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MNEO60S.063

Purchased

No

100

sf

367.8220

1.6

10.66667



BID-12-20

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

MAT

367.822

115500

75.022

115916

292.8

115916

(6)

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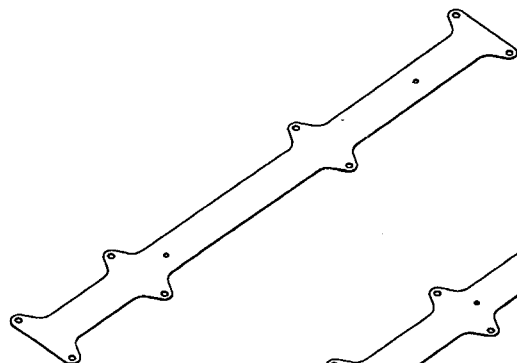
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

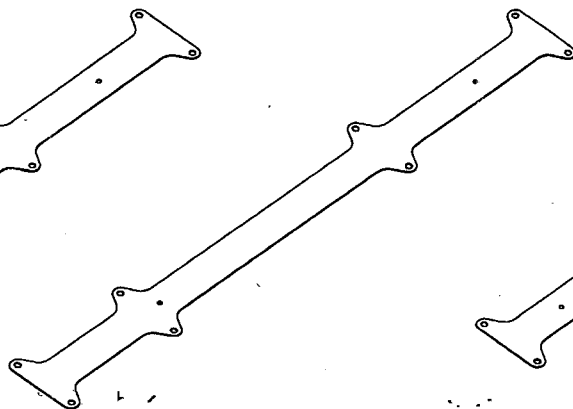
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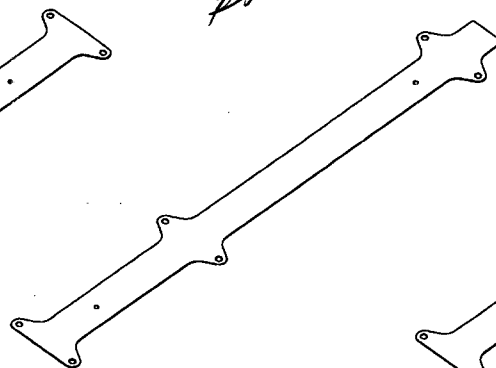
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. ~~64584~~ 64862
8/10/12-8



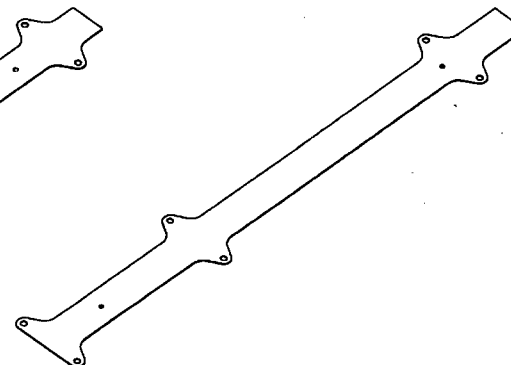
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

RELEASED
180903.03
per ECN 09-598

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

A		NEW ISSUE		MB	08.11.21
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN					
CHECKED		DRAWING NO. REV. A			
MFG. APPR.		D3807			SHEET 1 OF 3
APPROVED		TITLE			SCALE
DE APPR.		GASKET			NTS
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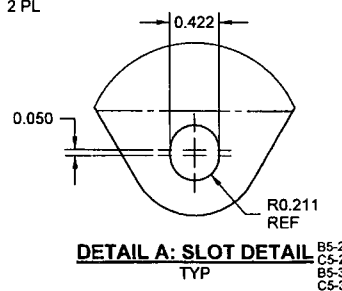
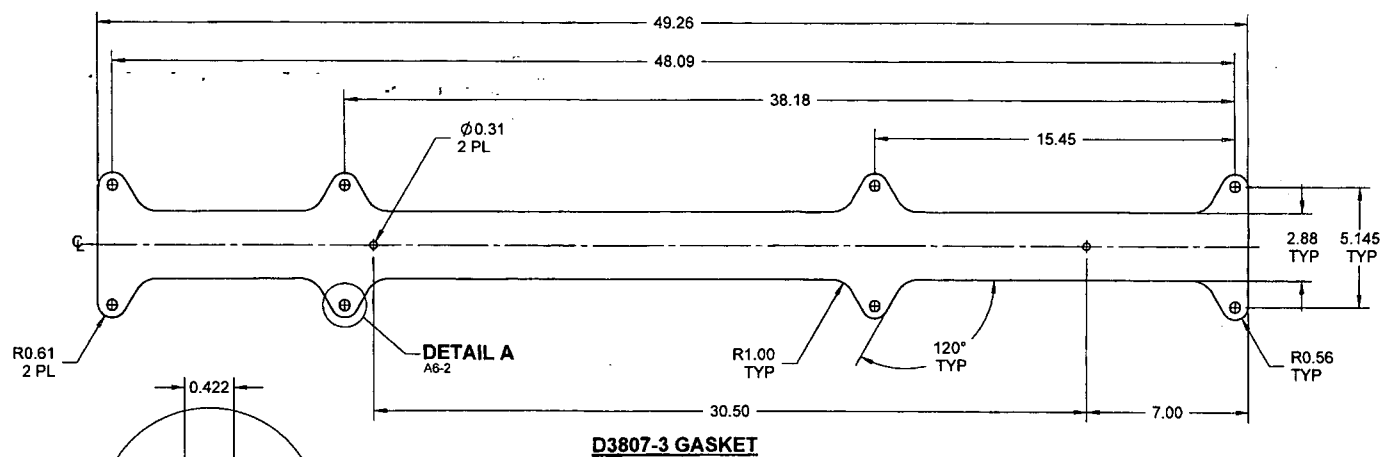
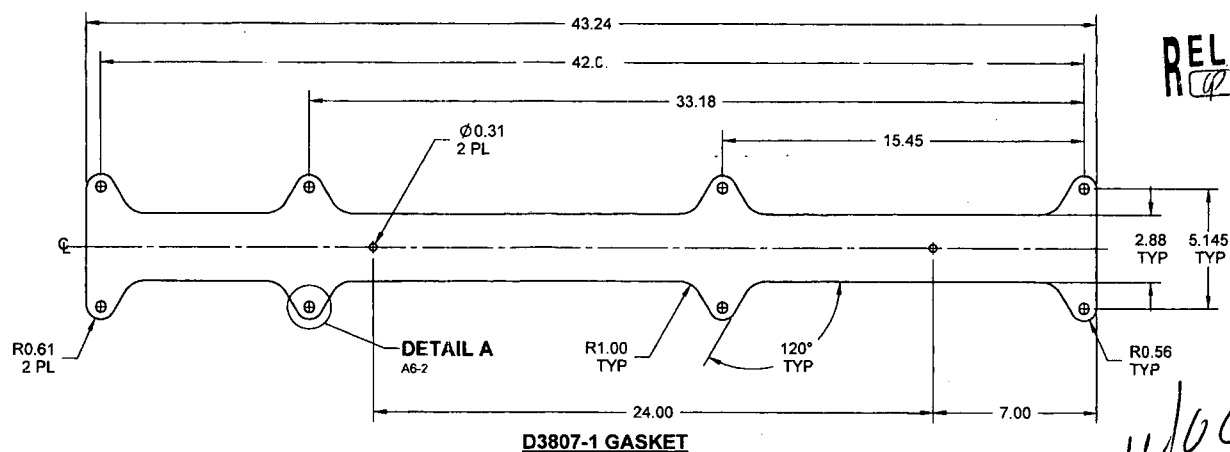
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
09.03.07

W/064584
64862



DESIGN	40	DART AEROSPACE USA, INC.	
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CHECKED	215	DRAWING NO.	REV. A
MFG. APPR.	215	D3807	SHEET 2 OF 3
APPROVED	215	TITLE	SCALE
DE APPR.	215	GASKET	NTS
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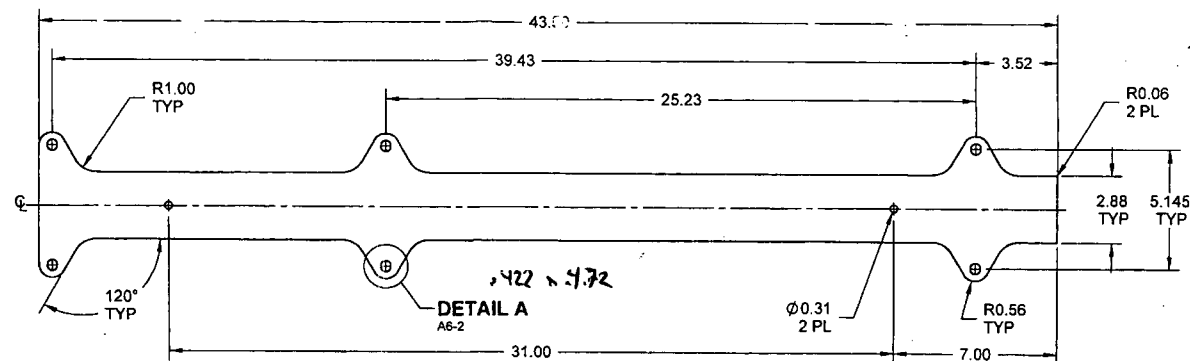
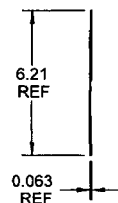
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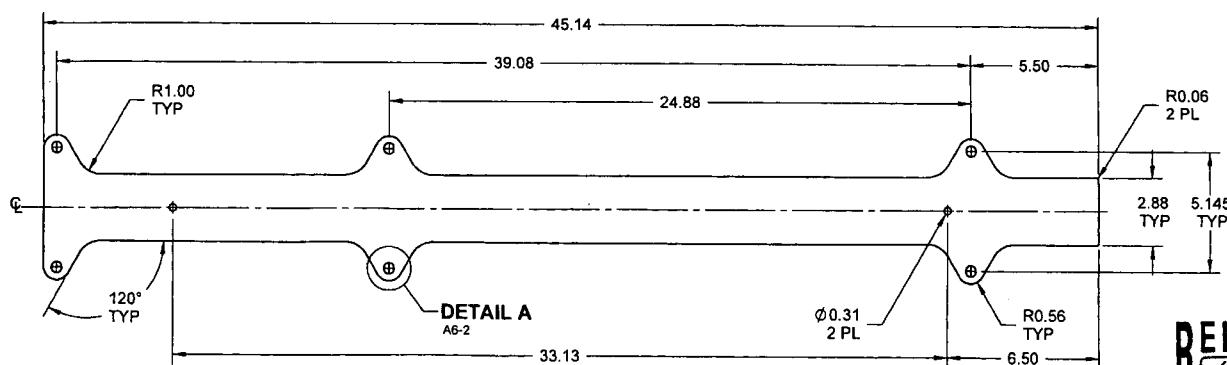
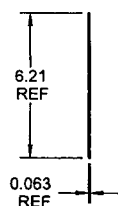
NOTE: Date & initial all entries

5.145
 2472
 4.673



D3807-5 GASKET

u10 644584
 64862



D3807-7 GASKET

RELEASED
 09.03.35

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